

## SPECIALISED 2K LACQUER DTM

### USE

Specialised 2k Lacquer with excellent direct adhesion to diamond cut alloy wheels. Available in Gloss, Satin and Matt gloss levels.

### MIX

Mix ratio is 4:1:1  
Mix 4 parts of lacquer to 1 part hardener to 1 part thinner  
Mix thoroughly.  
Pot/use life is 60 minutes

For Satin and Matt ensure can is shaken very well before mixing so matting agents are evenly dispersed through product.

### PREPARATION

Ensure all surfaces to be coated are dry and free from any grease and other contamination.

### APPLICATION

Use conventional spray application to a dry film thickness of 20-25 microns. Flash off for 5 mins at 20°C before curing.

### CURE

Clearcoat will cure in 6 hours @ 20°C  
Full Cure can be achieved in 30 mins at 60°C.  
Use of infra red bodyshop car lamps and process to cure car lacquers is ideal.

### HEALTH AND SAFETY

Always read and understand the appropriate MSDS before proceeding.

### OTHER

Lacquer contain full U.V. protection  
Full adhesion/protection is achieved 24 hours after curing.

### STORAGE

Store between 4°C and 25°C in original packaging  
Use within use by date



#### DISCLAIMER OF LIABILITY

This technical application information is given to the best of our knowledge. The notes mentioned herein are, however, non-binding and do not exempt you from doing your own tests to see whether the products supplied by us are suitable for your special application. The use and processing is beyond our control and therefore exclusively in the responsibility of the user.