

Description:

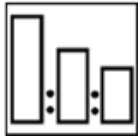
Eclipse 2K is a complete high quality acrylic polyurethane product range. Plain or metallic colors based on 34 base colors are available. High pigmented medium solid system, economy on the quantity of paint ready for use, greater coverage, time saving in application because 2 coats are sufficient, ease of application, excellent gloss

Surface Preparation:

Old paint well sanded and surfaces well primed and prepared.

Suitable Substrates:

- Through hardened sanded paintwork
- Eclipse 2K Primer
- Existing finishes except TPA
- OEM Primer or EDP, sanded
- Eclipse Polyester Putties
- Bare metal substrates must be pre-primed with wash primer **WPI**



Mix 2:1 with any of the following hardeners:

- EMSS slow
- EMSH standard
- EMSF fast

Pot life: 5h at 20°C



5-10% **Eclipse** Thinner
16-18s / DIN 4 mm / 20°C



Compliant 1.3 – 1.5 mm (2 spray passes)
2.0 - 2.5 bar inlet pressure
2 = 50 – 60 micron



HVLP 1.3 – 1.5 mm (2 spray passes)
0.7 bar atomization pressure
2 = 50 – 60 micron



Wait 10 min before increasing temperature
Bake 20 min at 60°C panel temperature



Short Wave 8 min
The object should be maintained at greater than 60cm from source.



Wear suitable protection

Flash Point: 25°C

Specific Gravity: 0.94 – 1.325 kg/lit

Solids Content: 46.6 % – 65.9 % by weight

Coverage: 8 - 9 m²/lit at 50 micron dry film thickness (theoretical)

SDS: See the safety data sheet.

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