

# 1K Epoxy Primer

Size 500ml

Code: 1KEPOXY

Pro 1K Epoxy primer is an all-purpose 1K primer that provides excellent adhesion and corrosion prevention on sheet steel and many other difficulty substrates. It is fast drying with good flow and can be applied wet-on-wet. It is also suitable as a welding primer and has good insulation against moisture.

#### Suitable substrates (cleaned & abraded)

- Bare steel
- · Galvanised steel
- Aluminium
- · Zinc coated steel
- Fibreglass
- Old paint work

# Physical and chemical data

Basis of binder	Epoxy resin
Colour	grey
Coverage	1m²
Temperature resistance	to 90 °C
Storage stability	10 years if appropriate storage provided (=10°-25°C, relative air humidity of max. 60%)
Size	Aerosol cans, maximum nominal volume 500ml
VOC content	654.8g/l

# **Application guide**

- · Remove all rust from metal surfaces
- · Clean surface with Procleaner, then sand
- Carry out test spray
- Areas to be sprayed must be free of grease, dust and dry
- For professional use only
- Wear an appropriate respirator



Shake aerosol for at least two minutes, after agitator ball is free



Allow 10mins for flash off between coats



Infared for 8-10mins



Sandable with P400-P500



Apply in cross coats from distance of 250mm from object



Apply 1-2 coats



Through cure 20mins at 20°c



After use, turn aerosol upside down and empty valve

#### **Features and benefits**

- · Outstanding adhesion
- Super smooth finish
- Fast drying
- · Good insulation against moisture
- · Wet-on-wet possible

#### **Environmentally sound**

The products supplied by ProXL are 100% free of heavy metals and the caps and packaging are made of recyclable material.

### **Disposal**

Completely emptied cans should be put in recycling skips or appropriate container. Cans which are not empty should be disposed off as special refuse.

This application and technical information is given to the best of our knowledge. The notes mentioned herein are, however, non-binding and do not exempt you from own tests to see whether the products supplied by us are suitable for your special application. The use and processing is beyond our control and therefore exclusively is the responsibility of the user.

